



F.No.J-11011/333/2006- IA II(I)
Government of India
Ministry of Environment, Forest and Climate Change
(IA-II Section)

Indira Paryavaran Bhawan
Jorbagh Road, New Delhi - 3

Dated: 25th October, 2019

To

M/s IFB Agro Industries Limited
Village Durgapur, Block Diamond Harbour-II
District South 24 Parganas (West Bengal)

Sub: Expansion of grain based distillery from 110 KLPD to 170 KLPD at Village Durgapur, Block Diamond Harbour-II, District South 24 Parganas (West Bengal) by M/s IFB Agro Industries Limited - Environmental Clearance - reg.

Sir,

This has reference to your proposal No. IA/WB/IND2/86195/2006 dated 4th January 2019, submitting the EIA/EMP report on the above subject matter.

2. The Ministry of Environment, Forest and Climate Change has examined the proposal for environmental clearance to the project for expansion of grain based distillery from 110 KLPD to 170 KLPD by M/s IFB Agro Industries Limited in an area of 135100 sqm located at Village Durgapur, Block Diamond Harbour-II, District South 24 Parganas (West Bengal).

3. The details of products are as under:

S.No.	Unit	Existing	Proposed	Total
1	Grain based distillery (Extra Neutral Alcohol/Rectified Spirit/Ethanol)	110 KLPD	60 KLPD	170 KLPD
2	Co-generation power plant	4.9 MW	---	4.9 MW

4. Existing land area is 135100 sqm (13.51 ha). No additional land is required for the proposed expansion. Industry has developed greenbelt in an area of 47300 sqm (4.73 ha), covering 35 % of total project area. The estimated project cost for expansion is Rs.40 crores. Total capital cost earmarked towards environmental pollution control measures is Rs.7.35 crores (for revamping of existing ETP) and the recurring cost (O&M) will be about Rs.0.5 crores per annum. Employment opportunity will be for 300 persons directly & indirectly after expansion.

5. There are no National Parks, Wildlife sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves, Wildlife Corridors etc. within 10 km distance from the project site. Hugli river is flowing adjacent to the plant site (S), Hilji tidal canal is at a distance of 4.5 km (WSW), Rupnarayan river at a distance of 4.5 km (W) and Damodar river at a distance of 7.2 km (NNW).

6. Total water requirement is estimated to be 2313 cum/day, out of which fresh water requirement of 1380 cum/day will be met from ground water. Permission for withdrawal of 1522 KLPD groundwater has already been obtained State Water Investigation Department (SWID), Government of West Bengal vide letter dated 17th April, 2012, which was revalidated vide letter dated 10th May, 2019.

Effluent of 933 cum/day will be treated through Effluent Treatment Plant (anaerobic digestion, aerobic treatment and RO plant) of capacity 1300 cum/day and reused in the plant. There will be no discharge of treated/untreated waste water from the unit, and thus ensuring Zero Liquid Discharge.

Power requirement after expansion will be 4.5 MW and will be met from Co-Generation Power Plant via straight back pressure turbine. During emergency, existing D.G Sets (2 x 725 KVA, 1 x 500 KVA) and SEB power (501 KVA) supply would be used.

Existing unit has two rice husk/biogas/coal fired boilers of 22 TPH capacity each. Electrostatic Precipitator with a stack of height 40m is installed for controlling the particulate emissions.

Solid waste from the unit in the form of DDGS will be used/sold as animal feed. Yeast sludge will be added to the wet cake for the production of DDGS. Ash from the boiler will be supplied to brick/ cement manufacturers. Used oil & grease generated from plant machinery/gear boxes as hazardous waste are being / will be sold out to the authorized WBPCB recycler.

7. The project/activities was covered under category A of item 5 (g) 'Distilleries' of the Schedule to the Environment Impact Assessment Notification, 2006 and requires appraisal/approval at central level in the Ministry.

8. Standard Terms of Reference for the project was issued on 6th November, 2017. Public hearing for the project was conducted by the State Pollution Control Board on 29th June, 2018.

9. The proposal was considered by the Expert Appraisal Committee (Industry-2) in its meetings held on 8-9 April, 2019 and 29-31 July 2019 in the Ministry, wherein the project proponent and their accredited consultant M/s J M EnviroNet Pvt Ltd presented the EIA/EMP report as per the ToR. The Committee found the EIA/EMP report complying with the ToR and recommended the project for grant of environmental clearance.

10. Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate change hereby accords environmental clearance to the project for **Expansion of grain based distillery from 110 KLPD to 170 KLPD by M/s IFB Agro Industries Limited** at Village Durgapur, Block Diamond Harbour-II, District South 24 Parganas (West Bengal), under the provisions of the EIA Notification, 2006, subject to the compliance of terms and conditions as under:-

- (i) Necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, shall be obtained from the State Pollution Control Board as required.
- (ii) As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises.
- (iii) Necessary authorization required under the Hazardous and Other Wastes (Management and Trans-Boundary Movement) Rules, 2016, Solid Waste Management Rules, 2016 shall be obtained and the provisions contained in the Rules shall be strictly adhered to.

- (iv) To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.
- (v) Grain unfit for human consumption shall only be used for distillery operations.
- (vi) Total fresh water requirement shall not exceed 1380 cum/day proposed to be met from ground water. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.
- (vii) Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.
- (viii) Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.
- (ix) The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.
- (x) The company shall undertake waste minimization measures as below:-
 - (a) Metering and control of quantities of active ingredients to minimize waste.
 - (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
 - (c) Use of automated filling to minimize spillage.
 - (d) Use of Close Feed system into batch reactors.
 - (e) Venting equipment through vapour recovery system.
 - (f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.
- (xi) The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department.
- (xii) All the commitments made regarding issues raised during the public hearing/consultation meeting shall be satisfactorily implemented.
- (xiii) At least 1% of the total project cost shall be allocated for Corporate Environment Responsibility (CER) and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office.
- (xiv) For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.
- (xv) The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms.

- (xvi) Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- (xvii) There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.
- (xviii) Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.
- (xix) Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.
- (xx) CO₂ generated from the process shall be bottled/made solid ice and sold to authorized vendors.
- (xxi) Grain shall be tested for microtoxins in Government laboratory and awareness provided to workers related to grain dust. Regular medical checkup campaign shall be carried out for the same. Mask and gloves shall be provided to the workers.

10.1 The grant of environmental clearance is further subject to compliance of other generic conditions as under:-

- (i) The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board (SPCB), State Government and/ or any other statutory authority.
- (ii) No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- (iii) The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one stations each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.
- (iv) The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with.
- (v) The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 and the Rules made thereunder.
- (vi) The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial operations within the plant.

- (vii) Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- (viii) The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing shall be implemented.
- (ix) The company shall undertake all measures for improving socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villagers, administration and other stake holders. Also eco-developmental measures shall be undertaken for overall improvement of the environment.
- (x) A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- (xi) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- (xii) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.
- (xiii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- (xiv) The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional offices of MoEF&CC by e-mail.
- (xv) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <http://moef.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language

of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry.

11. The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.

12. The above conditions will be enforced, *inter alia* under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

Sharath Kumar Pallerla
25/10/19

(Sharath Kumar Pallerla)
Scientist F

Copy to: -

1. The Deputy DGF (C), MoEF&CC Regional Office (EZ), A/3, Chandersekharpur, Bhubaneswar - 23 (Odisha)
2. The Secretary, Department of Environment, Government of West Bengal, Paura Bhavan, 4th Floor, FD-415/A, Sector-III, Bidhannagar, Kolkata - 106 (WB)
3. The Member Secretary, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi - 32
4. The Member Secretary, West Bengal Pollution Control Board, Paribesh Bhavan, 10A, Block-L.A., Sector 3, Salt Lake City, Kolkata - 98 (WB)
5. The Member Secretary, Central Ground Water Authority, 18/11, Jamnagar House, Mansingh Road, New Delhi - 11
6. The District Collector, District South 24 Parganas (West Bengal)
7. Guard File/Monitoring File/Website/Record File

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